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#Jenny



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#Markus Jensen



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#Diego Butler



so many fake sites. this is the first one which worked! Many thanks

VII. Tightening Torques (dual-carburetor and fuel injection 1700, 1800, and 2000 engines)

Location	Designation	Thread	Quality grade	mkg	ft. lb.
Connecting rods	connecting rod nut	M 9 x 1	41 Cr 4	3.0	24
Crankcase halves	nut	M 8	8 G	2.0	14
Crankcase halves	locking nut	M 10 x 1.25	35 S 20 HV	3.5	25
Cylinder head	nut	M 10	35 S 20 HV	3.2	23
Rocker shaft to cylinder head	nut	M 7	8 G	1.4	10
Heat exchangers to cylinder head	self-locking nut	M 8	---	2.2	16
Muffler to heat exchangers	self-locking nut	M 8	---	2.0	14
Oil drain plug	plug	M 12 x 1.5	9 S 20 K	2.2	16
Oil pan cover to crankcase	locking nut	M 8	9 S 20 K	1.3	9
Down plate to crankshaft	socket head screw	M 12 x 1.5	10 K	9	65
Hub to crankshaft	self-locking bolt	M 8	SAE 1022	3.2	23
Fan to hub	socket head screw	M 8	---	2.0	14
Extension shaft with pulley to fan	bolt	M 8	---	2.0	14
Spark plug	spark plug	M 14 x 1.25	---	3.0	22
Engine to transmission	nut	M 10	---	3.0	22
Engine bearer support to crankcase	self-locking bolt	M 8	---	3.0	22
Bonded rubber mounting to support engine bearer	self-locking nut	M 8	---	2.0	14
Engine bearer to engine bearer mounting	self-locking nut	M 8	---	2.0	14
Engine bearer mounting to body	self-locking nut	M 8	---	2.0	14
Oil pump to crankcase	nut	M 8	---	2.0	14
Oil cooler to crankcase	nut	M 6	---	0.7	5 (60 in. lb.)
Plywheel to crankshaft	self-locking bolt	M 12 x 1.5	22 Cr 4	11.0	80 ft.
Clutch to flywheel	bolt	M 8 x 20	8 G	2.5	18
Torque converter to driveplate	bolt	M 8	8 G	2.0	14

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